



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

SVS/15085/CL1/287/23/0A1

The Swiss Welding Association hereby certifies that the welding company

MCE SLANY S.R.O.
Netovická 538
27401 Slaný
Czechia

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-07-12 until 2026-07-11

Basel, 2024-02-20
Place and date of issue

Lead auditor: B.Sc. WILKE



Dr. Ing. SUTTER
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.3 2.1	t ≥ 5 mm t = 10 - 140 mm	FW, 0036/PRG/133-19; 10657/02 BW, 0036/PRG//231-14; 0036/PRG/150-19; 04.897.661
135	2.1 2.1 3.1 3.1/8.1 8	t = 3 - 200 mm t ≥ 5 mm t = 7.5 - 40 mm t = 10 - 40 mm t = 5 - 30 mm	BW, 036/PRG/069-19; 0036/PRG/230-14; 0036/PRG/260-18; 04.897.675; 0036/PRG/146-06 FW, 0036/PRG/068-19 BW, 0036/PRG/234-14; 0036/PRG/335-15 FW, 0036/PRG/357-15 BW, 0036/PRG/009-07
136	1.2 2.1	t ≥ 5 mm t = 3 - 100 mm	FW, 0036/PRG/257-18; 0036/PRG/258-18 BW, 0036/PRG/232-14; 0036/PRG/314-16; 0036/PRG371-14; 0036/PRG/372-14
138	2.1 2.1	t = 10 - 80 mm t ≥ 5 mm	BW, CZ-AW-WPQR-PR 22-01-0113-0001; 0036/PRG/173-18 FW, 0036/PRG/259-18
141	1.2 2.1/8.1 8.1	t = 3 - 50 mm t ≥ 5 mm t = 3 - 7.2 mm D ≥ 57 mm	FW, 0036/PRG/006-19 FW, 0036/PRG/071-19 BW, 0036/PRG/010-07
141/135	1.2	t = 3 - 12.6 mm D ≥ 50.8 mm	BW, 0036/PRG/135-19
783	1.2/2.1 2.1/8.1	D = 9 - 25 mm D ≥ 9 mm	0036/PRG/047-16; 05.052.217 1367/20/03/AW/IC/W

Area of Application:

- New build of components for railway vehicles
 - as:
 - Components: transformer boiler
 - without construction
 - without purchase and delivery of welded components

Responsible welding coordinator(s):

Engineer Jaroslav Kus, Level A (IWE) born: 1994-08-09

1st deputy(ies) of the responsible welding coordinator(s):

Lukas Pavelka, Level A (EWT) born: 1979-03-11
Milan Routner, Level A (IWE) born: 1960-12-20

Others deputies:

Christian Eschelmüller, Level A (IWE) [external] born: 1976-11-21
Rainer Georgi, Level A (IWE) [external] born: 1968-12-07
Ondřej Urik, Level B (IWT) born: 1986-10-17
Pavel Baxa, Level C (IWP) born: 1972-07-16
Roman Ingriš, Level C (IWP) born: 1989-10-31

Remarks:

The welding coordinator Jaroslav Kus is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.



Scope of the certificate

Register no.:

SVS/15085/CL1/287/23/OA1

General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.