



**qualityaustria**

Erfolg mit Qualität



part of the family  
HABAU GROUP

# CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

The company

**MCE SLANY S.R.O.**

CZ-274 01 Slaný, Netovická 538

is qualified for carrying out welding activities in the area of application of:

**Certification level CL1 according to EN 15085-2:2020**

**Activities:** Production P

**Area of application:**

- New construction of parts and components for rail vehicles
- Components: transformer boiler
- no construction
- no purchase of welded components

**Welding supervisor personnel**

Responsible welding supervisor:	Ing. Michael Felix, (internal) IWE/CZ 12036 (is entitled to take welding exams )	born: 23.04.1964
Deputy with equal authorization:	Lukas Pavelka, (internal) Stufe A (EWT)	born: 11.03.1979
Other deputies:	Ing. Pavel Král (internal) IWE/CZ/10051	born: 13.01.1982
	Ing. Helmut Miko (extern) IWE AT 1317	born: 09.11.1958
	Ing. Christian Eschelmüller (extern) IWE AT 1548	born: 21.11.1976
	DI Rainer Georgi (extern) IWE AT 1279	born: 07.12.1968

The company has been audited by DI Ludger Homann.  
The veto check was carried out by Dr. Johann Wirnsperger

The validity of the **qualityaustria** certificate will be maintained by annual surveillance audits and one renewal audit after three years and is listed on the „ECWRV-On line register

## Scope:

**Welding process:**

acc. to  
ISO 4063

121  
121  
135

**Material testing group**

acc. to  
ISO/TR 15608

1.3  
2.1  
1.2

**Dimensions**

t=7,5-30 mm  
t=10-140 mm  
t=3,3-6,3 mm

**Comments**

FW  
BW  
BW

135  
135  
135  
135  
135

1.2  
1.2/2.1  
2.1  
3.1

D≥50,8 mm  
t=5-200 mm  
t≥5 mm  
t=8-140 mm

BW  
FW  
BW

135  
135  
136  
136  
141/135

3.1/8  
8  
1.2  
2.1

t=10-40 mm  
t=7,5-30 mm  
t≥5 mm  
t=3-100 mm

FW  
BW  
FW  
BW

141  
141  
141  
141

1.2  
2.1  
8.1/2.1  
8.1

t=3-12,6 mm  
D>50,8 mm  
t=3-10 mm  
t=3-50mm

BW  
FW  
FW  
BW

783  
783

1.2  
2.1  
8.1/2.1  
8.1

D≥58 mm  
D=9 - 22 mm  
D≥9 mm

M10

Registration No.: 00006/0

Date of initial issue: 20 February 2020

Valid until: 19 February 2023

Vienna, 19 July 2021

Quality Austria - Trainings, Zertifizierungs und Begutachtungs GmbH,  
AT-1010 Wien, Zelinkagasse 10/3

Unterschriften aus Sicherheitsgründen entfernt

Konrad Scheiber  
General Manager

DI Dr. techn. Klaus Wichart  
Specialist representative

Quality Austria - Trainings,  
Zertifizierungs und  
Begutachtungs GmbH is  
accredited according to  
the Austrian Accreditation  
Act by the BMFWF  
(Federal Ministry of  
Science, Research and  
Economy).

Quality Austria is  
accredited as an  
organisation for  
environmental verification  
by the BMLFUW (Federal  
Ministry of Agriculture,  
Forestry, Environment and  
Water Management).

Quality Austria is  
authorized by the VDA  
(Association of the  
Automotive Industry).

For accreditation  
registration details please  
refer to the applicable  
decisions or recognition  
documents.

Quality Austria is the  
Austrian member of IQNet  
(International Certification  
Network).

Dok. Nr. FO\_24\_028

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The current validity of the certificate is documented exclusively on the Internet under  
<http://www.qualityaustria.com/en/cert> EAC: 17.2



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